



Revised: 06/01/2000

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# INSTALLATION INSTRUCTIONS

## Part # 2502 Steering Stabilizer '82-83 2WD Mitsubishi Pickup '79-95 2WD Toyota Pickup

Mounting Kit Part # 2502  
Stab. Cylinder Part # 220230  
Complete Kit Part # 220502

PLEASE READ ALL INSTRUCTIONS FROM START TO FINISH BEFORE YOU BEGIN INSTALLATION.

**BILL OF MATERIALS:** One of each: 020400 (brkt), 020310 (brkt), 020100 (u-bolt pk). Two of each: 020102 (u-bolt). Four of each: 3/8" washers and nuts.

### INSTRUCTIONS:

- 1) Turn wheels full right for Toyota/Nissan, full left for Dodge/Mitsubishi.
- 2) Loosely assemble the frame bracket to the frame with the large square u-bolt. On Toyota/Nissan it mounts on the passenger side, forward of the center steering link. On Dodge/Mitsubishi, it mounts on passenger side frame, behind engine crossmember. See illustration.
- 3) Assemble the stabilizer to the frame bracket (grommet installation is shown on grommet pack).
- 4) Loosely assemble the tie rod bracket to the stabilizer, pull stabilizer out about 1/2" and install the stabilizer to the center steering link. Torque u-bolts to 15ft./lbs. See illustration.
- 5) Turn frame bracket so that the stabilizer is as parallel as possible to the center steering link and the u-bolt touches the frame top and bottom. See illustration. Torque u-bolt nuts to 25 ft./lbs.
- 6) Cycle the steering lock-to-lock and check for binding, interference, etc.
- 7) Periodically inspect the assembly for tightness.

